

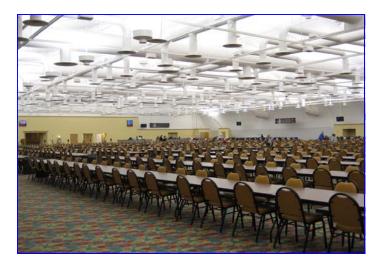
# **Case Study**

# Chickasaw Bingo Hall

## Background

The Chickasaw Tribe of Oklahoma were expanding their gaming operations and needed a quick, economical solution for their newest bingo facility. Having worked for the tribe previously, the Signature Team was the only option for a successful project completion. They approached us a year in advance of their requirement to achieve best pricing and custom design approach to modify the standard offerings provided in the tension membrane industry. They had past experience using alternates to PVC membrane and due to the some concerns and site issues required a PVC membrane with a self cleaning top coat to meet the performance the required with minimal maintenance. They also planned intricate infrastructure throughout the facility and required the project and construction management expertise Signature brought to the table.





# Solution

Though an above average lead time was given for design, fabrication and delivery the additional preparation work on site had the building remain staged for 6 months. The high quality products used did not create a problem for this outdoor staging. Signature was required to "aid" in bring the project back into timeline and performed an aggressive construction schedule for such a detailed facility

#### Details

The structure spans 156' x 280'. High strength post dipped galvanized steel and 28 ounce PVC (with top coat) ensures unsurpassed longevity. The structure includes a second story for bingo announcer and security areas. A crawl space cavity to hide electrical but allow access and a R30 fiberglass insulation that met all building codes. Signature's patented liner ventilation system and R31 insulation guarantees an energy efficient structure with no condensation and a fire suppression system ensures the structure exceeds all building codes. To save the client some money the doors were rough framed and coordinated with local door companies to provide the system direct to the client. The design has with stood tornado force wind bursts.

## **Customer Appreciation**

In our opinion, Signature's structural system & cover material are superior products within the fabric-tensioned industry. We have used other manufacturers in the past and overall state that the Signature team provided a better product, better warranty and overall better experience working with them.

- Gordon Sjodin, Development and Special Projects -

